Quality Control

Apríl-11-13 7:46:01 AM Item ID: D4093-3 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Bracket \*8\* Start Date: 4/10/13 Start Oty: **Cust Item ID:** Required Date: 4/24/13 Req'd Qty: 8 \*8\* **Customer:** Reference: Approvals: Process Plan: MCJ Date: 13-04-11 Tooling: Date: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool# Reject Plan Accept Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp, Draw Nbr **Revision Nbr** D4093 D 110 0.00 \*110\* Waterjet 0.00 Memo FLOW CNC Waterjet **CUT AS DWG** PROG REV: \*\*\*HOLES WILL BE MADE ON MILLING\*\*\* \*\*\*\*DEBURR\*\*\*\* 120 QC2-Inspect parts off machine FAI/FAIB 0.00 \*120\* QC 0.00 Memo

NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE  Work Order:													DQA:	Da	ate:	, here
DISPOSITION   Rework   Scrap   Use-as-is	NCR: Y	/es	/ No				<b>WORK ORDER NON-</b>	COI	NFORM	MANCE / UP	DATE		·	-	i	
Rework   Skid-tube   Crosstube   Machining   Small Fab   Prod. Eng. Coor.   Quality   December   Quality   Qual												(	QA Closed:	Da	ite:	
Rework Scrap Use-as-is Work Order Update	Work Orde	·					DISPOSITION				AGAINST D	EF	PARTMENT	PROCESS		
Part No.	VVOIR OTGE	-	<del> </del>			<del></del>	Rework	٦		Skid-tube	Crosstube	٠,		Water let		Engineering
NCR No.	Part N	lo.						1			<u></u>	7	Pro			
Root Cause Date Step Oty Or Non-conformance Chief Eng Description Description Of Work order update Chief Eng Description Date Verification QC Inspector Doc/Data Equip/Tooling Operator	· uit	•				<del></del>	· —	1	8	· —	·	┪		-	$\overline{}$	
Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector  Doc/Data Equip/Tooling Description Date Verification Date Verificat	NCR N	١o.					<u></u>	1	1	~ —	~ <u>_</u>				$\overline{}$	
Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector  Doc/Data Equip/Tooling Description Date Verification Date Verificat											-					
Doc/Data   Equip/Tooling   Coperator   Cop	Root						•					-	-	_		·
Equip/Tooling Operator			Date	Step	Qty	(	or Non-conformance	Ch	nief Eng	Desc	ription	4	Date	Verification	ก	QC Inspector
Operator												1				
Material Setup Other Process Supplier A Training Unapproved Unapproved Setup Other Process Supplier A Training Centre Not Concentric to O/S Bend General Setup Other Oth				<u> </u>						:		1				
Setup Other Process Supplier Contamination Other Processor Supplier Conta					1							ı		!		
Other Process Supplier Training Unapproved U		Щ								:		ļ		i		
Process Supplier Training Unapproved    Description   Contraction   Contamination   Contaminat	i '	Щ			[ [							1				
Supplier Training Unapproved Unspection Incomplete Unclear Unclear Unspection Incomplete Unclear Unspection Incomplete Unclear	1	H										- [				·
Training Unapproved	I. I				] ]			İ				1				
Landing Gear   General   Grain   Ovalized   Pressure/Forced   Temperature/Cure   Cracks   Broken/Damaged   Burrs   Instructions Incomplete   Part Lost/Missing   Wrong Stock Pulled   Cuffs   Contamination   Maintenance   Part Moved   Part	1 6	$\sim$			1 1											
Landing Gear   General   Grain   Ovalized   Pressure/Forced   Temperature/Cure   Cracks   Broken/Damaged   Burrs   Instructions Incomplete   Part Lost/Missing   Wrong Stock Pulled   Cuffs   Contamination   Maintenance   Part Moved   Part	1	Н			1				-							٠.
Landing Gear  Bending Centre Not Concentric to O/S Broken/Damaged Crushed/Crimped Cuffs Bend Grain Grain Hardware Hardware Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Dovalized Ovalized Ovar/Under tolerance Temperature/Cure Weld Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Part Moved	Unapproved	Ш		l					T CATE		<u> </u>					
Bending Bend Grain Ovalized Pressure/Forced Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved			<del></del>			<del> </del>		AUI	LICATE	GURY						
Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved	Landii						<b>-</b>		Crain			$\neg$	Ovalizad			Proceuro/Forcod
Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved			•	- <b>t</b> C		\s	4	-	4	<b>r</b> 0	-			toloranco	-	· ·
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Cuffs Contamination Maintenance Part Moved				Crimpad		<u> </u>	· · · · · · · · · · · · · · · · · · ·	$\vdash$	- '		/Linclear	_	1 .		$\vdash$	
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Heat Treat		$\vdash$		at .			Countersink	-						Vrong		
Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other		$\vdash$			Tuho		4	$\vdash$	-∤		·	_	-	=		Other
Ripples in Bend   Drill Holes   Offset					· ubc			$\vdash$	-4	•	L			0-	Ь	

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

### Work Order ID 99514

April-11-13 7:46:01 AM

\*99514\*

Item ID: D4093-3 Accept \*N900040100\* Setup Start Revision ID: Item Name: Bracket Start Date: 4/10/13 Start Otv: 8.00 **Cust Item 1D:** Required Date: 4/24/13 Req'd Qty: 8.00 **Customer:** Reference: Run Process Plan: Date: Approvals: Tooling: Date: QC: Date: SPC (Y/N): Date: Operation Sequence ID/ Set Up/ Reject Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description **Run Hours** Code Qty **Qty** Number Stamp 130 0.00 MJP 13/05/09 \*130\* Mill Conv 0.00 Memo Conventional Milling Machine DRILL AND C'SINK AS PER DWG 132 QC2- Inspect parts off machine FAI/FAIB 0.00 \*130\* OC Memo Quality Control 135 QC8- Inspect parts - second check 0.00 \$\$ 13-05-10 \*125\* QC 0.00 Memo Quality Control

										DQA:	Date	):
NCR: Y	es / No				WORK ORDER NON-	COI	VFORI	MANCE / UPDATE			_	
				,	<del></del>		·	•		QA Closed:	Date	:
Work Ordei	·:				DISPOSITION			AGAINS	T DE	PARTMENT	/PROCESS	
Part No				<u> </u>	Rework Scrap		1	Skid-tube Crosstub Machining Small Fa noforming Finishin	ь		Water Jet d. Eng. Coor. e/Packaging	Engineering Quality Other
NCR N	o				Use-as-is Work Order Update	<u> </u>	•	noforming Finishin Large Fab Composit	_	Rec/stor	Supplier	- Other
Root				Descr	iption of work order update		Initial	Action		Sign &		
Cause	Date	Step	Qty		or Non-conformance	Ch	nief Eng	Description		Date	Verification	QC Inspector
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Landin	g Gear	•			General		-		_	-	_	
4	Bending	5		L	Bend		Grain		<u> </u>	Ovalized		Pressure/Forced
***	Centre	Not Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks	\$			Broken/Damaged		Inspect	ion Incomplete		Part Incorred	it _	Weld
	Crushed	I/Crimped		L	Burrs		Instruct	tions Incomplete/Unclear	Ŀ	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs				Contamination		Mainte	enance	L	Part Moved	,	
·	Heat Tr	eat ,			Countersink		Mislabe	eled		Positioned V	√rong	
		on Strip in	Tube	L	Cut Too Short		Misread	<del>1</del>		Power Loss/	Surge	Other
	Ripples	in Bend			Drill Holes		Offset					
	Torque	Waves in	Extrusio	n' [_	Drawing		Out of (	Calibration				
. [	Turning	Sequence	<u>.</u>		Finish	,	Out of S	Sequence	-		····	
	Wave/1	wist in Tu	be		Folio		Outside	Dimensions				

April-11-13 7:46:01 AM

\*99514\*

Page 3

Item ID: D4093-3 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Bracket Start Qty: 8.00 **Start Date:** 4/10/13 **Cust Item ID:** Required Date: 4/24/13 Req'd Qty: 8.00 **Customer:** Reference: Run Approvals: **Process Plan:** Date: Tooling: Date: QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Reject Tool # Plan Reject Accept Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 140 Chemical Conversion Coat per OSI005 4.1 \*140\* HandFinish 0.00 Memo Hand Finishing 160 QC7-Inspect Chemical Conversion Coat 0.00 \*160\* QC 0.00 Memo Quality Control 170 Identify as per dwg & Stock Location 7 0.00 \*170\* Packaging 0.00 Memo Packaging

									DQA	i: Date	e: <u> </u>
NCR: Ye	es / No				WORK ORDER NON-C	CONF	ORN	MANCE / UPDATE			-
									QA Closed	l: Dat	e:
Work Order	· <b>.</b>				DISPOSITION			AGAINST	DEPARTMEN	T/PROCESS	-
WOLK OTUCI	•				Rework	1 1		Skid-tube Crosstube		Water Jet	Engineering
Part No	<b>o</b> .				Scrap	11		Machining Small Fab		od. Eng. Coor.	Quality
					Use-as-is	1.   -		noforming Finishing		ore/Packaging	Other
NCR No	o				Work Order Update			Large Fab Composite		Supplier	
											,
Root					ption of work order update		tial	Action	Sign &	_	
Cause	Date	Step	Qty		or Non-conformance	Chie	f Eng	Description	Date	Verification	QC Inspector
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Inapproved	<b>-</b>	1									
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Landin	g Gear				General					-	<del></del>
	Bending				Bend	∐G	irain		Ovalized		Pressure/Forced
مس	Centre No	ot Conce	ntric to	o/s	BOM/Route	-	lardwai		Over/Unde	r tolerance	Temperature/Cure
_	Cracks			<u> </u>	Broken/Damaged	-	-	on Incomplete	Part incorr	}-	Weld
L	Crushed/	Crimped		·	Burrs	-		ions Incomplete/Unclear	Part Lost/N		Wrong Stock Pulled
L	Cuffs				Contamination			nance	Part Move		
-	Heat Trea			<u> </u>	Countersink	$\vdash$	/lislabel		Positioned	, ,	ا
-	Inspectio		Tube	<u> </u>	Cut Too Short	$\vdash$	/lisread	l	Power Los	s/surge [	Other
-	Ripples ir			<u> </u>	Drill Holes	-	Offset	Saltharak'a a			
-	Torque W			n	Drawing	$\vdash$		Calibration	-		
-	Turning S				Finish Folio	-		Sequence Dimensions			
l l	Wave/Tw	vist in Tul	oe	i	ורטווט	1 10	rutsiae	DILIGUSIONS			

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-11-13 7:46:01 AM

Item ID: D4093-3 Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Bracket **Start Date:** Start Qty: 8.00 4/10/13 **Cust Item ID:** Required Date: 4/24/13 Req'd Qty: 8.00 **Customer:** Reference: Run Process Plan: **Approvals:** Date:\_\_\_\_ Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Reject Tool # Plan Accept Reject Insp. Work Center ID Description Run Hours Code Qty Qty Number Stamp 180 QC21- Final Inspection - Work Order Release 0.00 \*180\* 0.00 Memo Quality Control

3-5-13

DQA: Date: **WORK ORDER NON-CONFORMANCE / UPDATE** NCR: Yes / No QA Closed: Date: **DISPOSITION AGAINST DEPARTMENT/PROCESS** Work Order: Water Jet Skid-tube Crosstube Engineering Rework Prod. Eng. Coor. Part No. Small Fab Quality Machining Scrap Rec/Store/Packaging Other **Thermoforming Finishing** Use-as-is Supplier NCR No. Work Order Update Large Fab Composite Description of work order update Initial Action Sign & Root or Non-conformance **Chief Eng** Description Verification QC Inspector Date Date Step Qty Cause Doc/Data Equip/Tooling Operator Material Setup Other

Landin	g Gear		General	 _			_
ſ	Bending	Г	Bend	Grain	Ovalized		Pressure/Forced
	Centre Not Concentric to O/S		BOM/Route	Hardware	Over/Under tolerance		Temperature/Cure
Γ	Cracks		Broken/Damaged	Inspection Incomplete	Part Incorrect		Weld
Ī	Crushed/Crimped		Burrs	Instructions Incomplete/Unclear	Part Lost/Missing	L	Wrong Stock Pulled
	Cuffs		Contamination	Maintenance	Part Moved		
ſ	Heat Treat	Г	Countersink	Mislabeled	Positioned Wrong	_	
	Inspection Strip in Tube		Cut Too Short	Misread	Power Loss/Surge		Other
	Ripples in Bend		Drill Holes	Offset			
	Torque Waves in Extrusion	Г	Drawing	Out of Calibration			
	Turning Sequence		Finish	Out of Sequence			
- [	Wave/Twist in Tube		Folio	Outside Dimensions	1		

**FAULT CATEGORY** 

٠.

Process
Supplier
Training
Unapproved

Work Order ID: 99514

\*99514\*

Parent Item:

D4093-3

\*D4093-3\*

Parent Item Name: Bracket

**Start Date:** 4/10/13

Required Date: 4/24/13

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP REV:A NEW ISSUE 10-10-04 JLM VERIFIED BY:DD

IPP

REV:B AS PER ECN 11-598 11-06-05 JLM VERIFIED

BY:DD

IPP REV:B

AS PER REV C 11.09.28 JLM VERIFIED BY:DD IPP REV:C 12.10.31

AS PER DWG REV.C	DD	VERF:JLM
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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.750X06.00 0		Purchased	No				f	57.5000		4.884211	,		<del></del>

# \*M6061T6R0 750X06 000\*

6061T6 BAR .750 X 6.00

<b>Location</b>	Loc Qty	Loc Code
MAT005	57.5	
120866 XL	36	İ
	21.5	

												DQA:	Date	
NCR:	Yes	/ No				<b>WORK ORDER NON-</b>	COI	NFOR	MANCE / UP	DATE				
									-			QA Closed:	Date	: <u>,</u>
Work Orde	er:					DISPOSITION				AGA	INST DE	PARTMENT	/PROCESS	
Part I	No.					Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube  Machining  noforming  Large Fab		l Fab shing	1	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update		Initial	Ac	tion		Sign &		
Cause		Date	Step	Qty	,	or Non-conformance	Cł	nief Eng	Desc	cription		Date	Verification	QC Inspector
Doc/Data						,		_						
Equip/Tooling											,			
Operator														
Material														
Setup												,		
Other													·	
Process														
Supplier					:		1							
Training													,	
Unapproved												<u> </u>		
						F	AUI	LT CATE	GORY					
Landi	ng (	Gear	•			General		-				-		-
		Bending				Bend		Grain				Ovalized		Pressure/Forced
		Centre No	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re			Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete			Part Incorre	ct 🗌	Weld
	Г	Crushed/	Crimped			Burrs		Instruct	ions Incomplete/	/Unclear		Part Lost/Mi	ssing	Wrong Stock Pulled
	Г	Cuffs				Contamination		Mainte	nance			Part Moved	_	<del>-</del> ·
		Heat Trea	it			Countersink		Mislabe	led			Positioned V	Vrong	
		Inspection	n Strip in	Tube		Cut Too Short		Misread	i			Power Loss/	Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

DART AEROSPACE LTD	Work Order:	99514
Description: Bracket	Part Number:	D4093-3
Inspection Dwg: D4093 Rev: & D		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

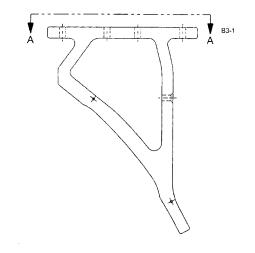
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.05	+/-0.030	1.049			爱人	JEN-01
3.85	+/-0.030	3.85	1		V	
5.03	+/-0.030	5.008 0.316 0.410	V		V	
0.38	+/-0.030	0.316	<b>V</b> .		<b>V</b>	
0.50	+/-0.030	0.410	V		V	
4.82	+/-0.030	4.82	/		$\mathcal{T}$	JEN-06
1.79	+/-0.030					
0.38	+/-0.030	0.36	<b>V</b>		V	
0.31	+/-0.030	0.308			V	
4.20	+/-0.030	4.230	1		V	
7.03	+/-0.030	7.012	1		V	
0.750	+/-0.010	0.755	1		V	
0.38	+/-0.030	0.367	V		V	
.080 "	+.005.					
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Measured by: Mall Audited by: Audited by: Preliminary Approval:

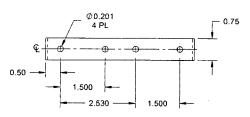
Date: 13-05-10

Date: 13-05-10

Rev	Date	Change	Revised I	oy i A	Approved
Α	11.10.13	New Issue	KJ	4	AA
L	<u> </u>				



SB5.3 R. TOKA 10 ENGINEEDIG ST UNCONTROL , TO COFY SUBJECT TO SUPERIOR OF SUBSECT PARKSTANCE DOMESTIC MLD 13-04-11



SECTION VIEW A-A D6-1



NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4117/4128/4115/4116)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHE2T
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6B/M6061T6S
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.55 lbs

8

D4093-1 BRACKET

ESIGN	J DE	DART AFROCEDAC	F 1/0 A	IAIC
REV.		DESCRIPTION	BY	DATE
Α	NEW ISSUE		RF	10.09.16
В	REDRAWN D4093-1/-	3 (ZN 84-1, 84-2)	RF	11.01.31
С		3 (ZN B4-1, B4-2); ADD MATERIAL 3, A8-5)	RF	11.07.27
D	ADD Ø0.080 HOLES	·	RF	12.09.18

DESIGN	RF	DART AEROSPACE USA, INC.			
DRAWN	RF	KENT,	•	l	
CHECKED	<b>A</b>	DRAWING NO.	REV. D	1	
MFG. APPR.	J.W.	D4093	SHEET 1 OF 5		
APPROVED	A.	TITLE	SCALE	1	
DE APPR		□ BRACKET	NTS	ı	

DATE 12.09.18 COPYRIGHT © 2010 BY DART AEROSPACE USA, INC.

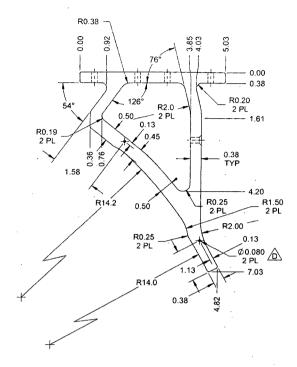
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NOT TO BE USED FOR ANY PROSEC OR COMPANION THE TOTAL ON THE PERSON WITHOUT

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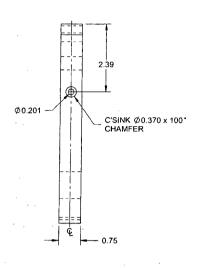
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D4093-1 BRACKET

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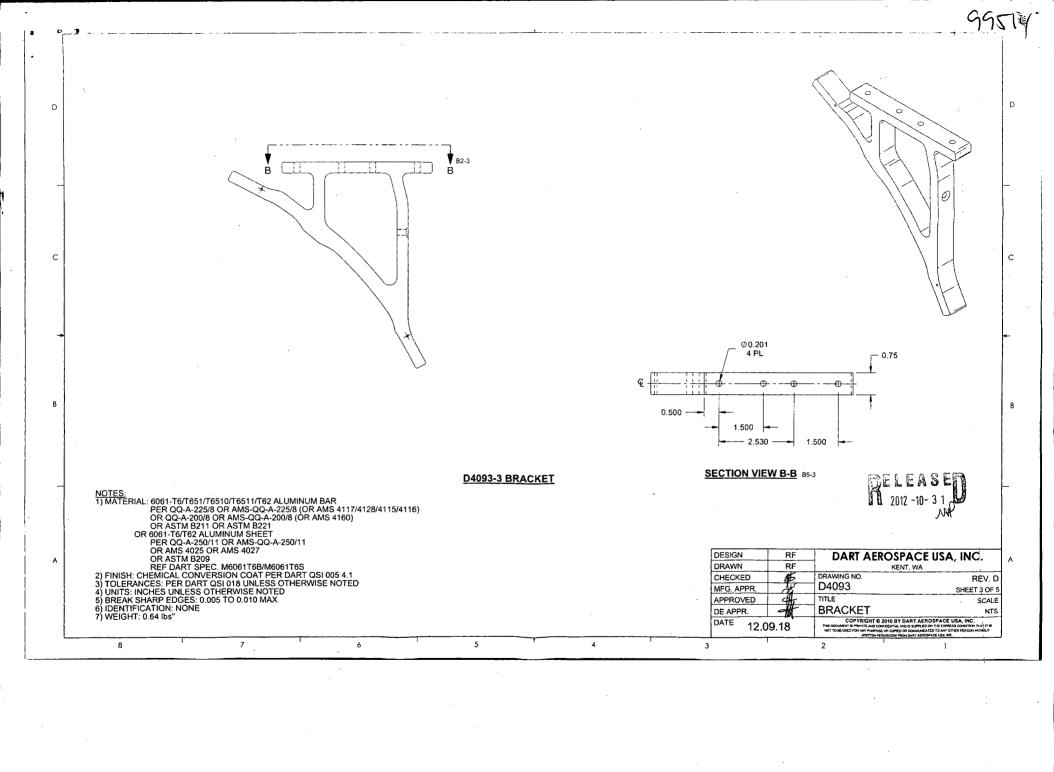
DESIGN	RF	DART AEROSPA	ROSPACE USA, INC.		
DRAWN	RF	KENT, WA			
CHECKED	15	DRAWING NO.	REV. D		
MFG. APPR.	J.	D4093	SHEET 2 OF 5		
APPROVED	de	TITLE .	SCALE		
DE APPR.	4	BRACKET	NTS		
DATE 12.09.18		COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENTS IMMATE AMO CONTROL HIS SEPTIMED ON THE EDITESTS CONSTITUTING THE HISTORY USED TO AN ARROBAD OR CONTROL OF COMMUNICATION TO ANY OTHER BY RESON WHITHOUT			

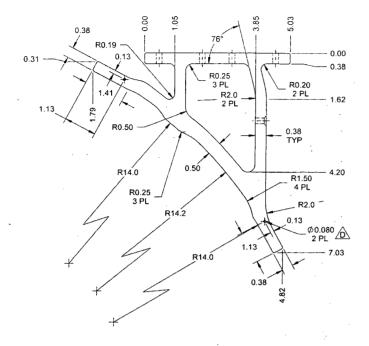
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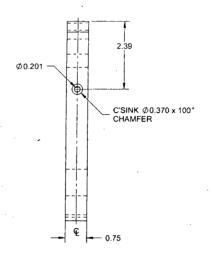
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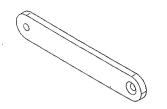
D4093-3 BRACKET

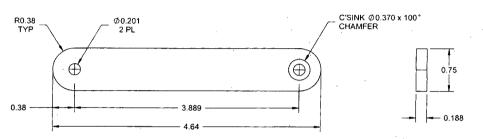
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DESIGN	RF	DART AEROSPACE USA, INC.		
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APPROVED	de	TITLE .	SCALE	
DE APPR.	4	BRACKET	, NTS.	
DATE 12 (	10 18	COPYRIGHT © 2010 BY DAR	T AEROSPACE USA, INC.	

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#### D4093-5 BRACKET

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS-4027
OR ASTM B209
OR ASTM B209
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.06 lbs

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DESIGN	RF	DART AEROSPA	CE USA, INC.
DRAWN	RF	KENT,	
CHECKED	15	DRAWING NO.	REV. D
MFG. APPR.	W	D4093	SHEET 5 OF 5
APPROVED	dl.	TITLE	SCALE
DE APPR.	94	BRACKET	NTS
DATE 12.0	9.18	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND COMPICENTUL, AND IS SUPPLIED ON THE EXPRESS CONCITION THAT NOT TO BE USED FROM ANY PURPOSE ON COMPILED COMMUNICATED TO ANY OTHER PERSON WITH NOT THE PERSON WITH PROPER MEDIAGON MEDIA (ANY OTHER PERSON WITH NOT THE PERSON WITH PROPER MEDIAGON MEDIA (ANY OTHER PERSON WITH NOT THE PERSON WITH PROPERTY PROPERT	

DART AEROSPACE LTD	Work Order:	99514	
Description: Brack ut	Part Number: //	4013-3	
Inspection Dwg: // /093 Rev: //		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
00,201	+ 0,005	0,204	/		MJP-04	Very
0,500	- 0,010	0,498	_/_		111	111
1,500	+ 0,010	1,496	/		111	111
2,530	7 0,010	2,526	V		1/1	111
1,500	+ 0,010	1,497	_/		111	7 1 1
0,75	+ 0,030	0,754	V	<u></u>	111	111
2,39	\$ 0,030	2.380	<b>V</b>		77.1	111
80,370/100°	+ 0,010 / 0,5°	0.367/1000	/		MJP-04	Veru
0,13	+ 0,030	0.146	_/		611	111
1,130	± 0.030	1,157			FIL	///
0, 13	± 0,030	2.155			111	101
1.13	+ 2.030	1.100	V	"	111	111
0 0,020	+ 0,004	0.083	`		111	(1)
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Measured by:	MNP/DA	Audited by:	S	Preliminary Approval:	!
Date:	13/05/09	Date:	13-05-10	Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

\$ 10.00.15

TOP TOP

Down Down